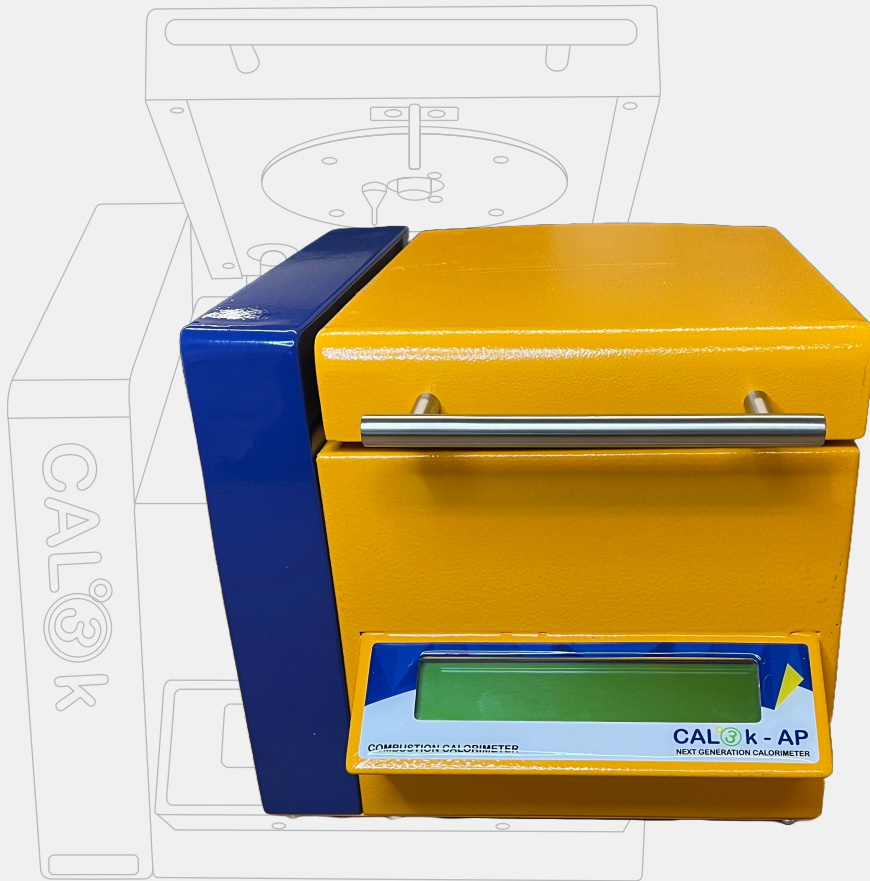




**DDS CALORIMETERS**

Scientific Analytical Calorimeter Solutions



# CAL3K-AP CALORIMETER

## Oxygen Bomb Calorimeter

MANUFACTURING SUPERB CALORIMETERS FOR TODAY'S ANALYTICAL NEEDS

[www.ddscalorimeters.com](http://www.ddscalorimeters.com)

# CAL3K-AP CALORIMETER

The CAL3K-AP is the first in the range of innovative new oxygen bomb calorimeters from DDS. The new range, from the engineers who designed the CAL2K oxygen bomb calorimeter range, features higher speeds and improved accuracy with a small carbon footprint (uses less resources; no water required, lower power consumption). The new quick thread bomb vessel with the option of the adiabatic, isothermal or dynamic calorimetry methods results in optimized speed and accuracy. This can be tailored to your laboratory needs by parameter settings via the USB port. The CAL3K-AP conforms to ASTM D5865-12, ASTM D4809-13, ISO 1928-2009, and DIN 51900-2 international standards. The traditional CAL2K-4 bomb vessel has been replaced with a quick thread bomb vessel with built-in temperature sensors. The vessel is completely removable for easy sample management, cooling, cleaning and maintenance.

## COMPLETE SYSTEM

The oxygen bomb calorimeter and air cooler are operated together for effective routine sample determination, using 1 or more bomb vessels. Use the air cooler for optimum results and faster throughput.



## COMPLETE SYSTEM

FOR USE WITH THE CAL3K-AP.

The CAL3K-AP is best suited for a clean and well maintained laboratory with a requirement for very fast and accurate results.

The following accessories can be added to the calorimeter:

- Analytical Sartorius Balance Scale (sold separately)
- High Pressure Oxygen Regulator (sold separately)
- RS232 Printer (sold separately)
- Pellet Die Set (sold separately)

**CAL<sup>3</sup>K**  
NEXT GENERATION CALORIMETERS

The complete CAL3K-AP oxygen bomb calorimeter system contains all the parts and consumables necessary to set up the unit. The installation kits included with the setup of the calorimeter contains consumables for approximately 200 samples, depending on the type of sample being analyzed (coal analysis, animal feed analysis). Other samples like oil, might use more consumables as they are corrosive and could cause wear and tear. Additional consumables can be purchased separately from our authorized agents.

The complete calorimeter system is delivered with installation kits for the calorimeter, air cooler and vessels (for approx. 200 firings). The CAL3K-AP uses a combination of the Isothermal and Adiabatic calorimetry methods, while still using the dry method, i.e. it's waterless. The sample repeat speed is between 5-8 minutes.

The vessel is automatically filled with oxygen inside the calorimeter, and defilled on completion of a determination.

An average of 8 or more tests per hour can be achieved with 2 vessels.

# CAL3K-AP CALORIMETER

## ADVANCED CAL3K-AP FEATURES



**VARIABLE FILLING PRESSURE**  
Allows for variable filling pressure



**FAULT FINDING**  
Extensive fault finding and testing



**STEP-BY-STEP HELP**  
Screen prompts assist with step-by-step instructions to operate the calorimeter



**15 CALIBRATION FIELDS**  
For different mode and different calorimeters



**TEMPERATURE ACCURACY**  
Temperature accuracy of 10ppm (parts per million)(0.00001°C)



**4K-4 QUICK THREAD BOMB VESSEL**  
Self-Locking and Self-Sealing thread type bomb vessel



**HIGH SPEED DETERMINATIONS**  
Choose between faster or more accurate determinations



**RESULTS**  
Results in KJ/g, KBTU/lb or KCal/g



**AIR COOLER**  
No water required to cool the bomb vessel



**EXTREMELY ACCURATE**  
Extremely accurate (%RSD - 0.1%) determination eliminates multiple sample repeats



**COMPENSATION**  
Compensation for firing energy, sulphur, moisture, fibres



**BALANCE INTERFACE**  
Balance interface with baud speed setting



**MULTIPLE COMM CHANNELS**  
1 Wired (USB) and 2 optional wireless channels



**PRESET FIELDS**  
One default setting per mode



**TEMPERATURE CONTROL**  
No temperature control of room/lab required



**USER FRIENDLY**  
User Friendly Operation



**OPERATING PARAMETERS**  
Operating parameters can be changed via USB interface in experimental mode



**LEAK DETECTION**  
Detects leaks and aborts the firing in the vent of a leak



**15 CALIBRATION AVERAGE**  
For variable amount of calibration average to suit your application



**RESTRICT ACCESS**  
Operating parameter access is password restricted



**REMOTE ACCESS**



**LOW POWER CONSUMPTION**  
Very low power consumption. No temperature controlling required.



**LARGE STORAGE**  
Up to 700 results storage



**ECO FRIENDLY**  
Eco Friendly - small carbon footprint. No water, low power consumption.



**INTELLIGENT VESSEL**  
Intelligent vessel with built-in temperature sensing



**TEMPERATURE RANGE**  
Extensive temperature range from 0°C to 70°C.



**LINEAR SENSORS**  
Linear temperature sensing with platinum sensors



**SAFETY**  
Safety checks guarantee the safety of the operator.



**NO WATER REQUIRED**  
No Water Bucket. No Spillage. No Measuring.



**THREE OPERATING MODES**  
Isothermal, Adiabatic and ISOBATIC (and experimental)



**AUTOMATIC OXYGEN FILLING**  
Automatic oxygen filling and de-filling of the reaction vessel

# CAL3K-AP CALORIMETER

## The CAL3K Bomb Calorimeter Installation Kit includes :

- Power Supply (External 12V/3A) (3K-1-062)
- Mains Cable with plug and kettle connector (1.8m) (3K-1-122)
- Balance Cable (3K-1-117)
- USB Communication Cable (3K-1-084)
- PC Keyboard (PS2) (3K-1-061)
- Preparation Stand (3K-4-049)
- Stainless Steel Tweezers (3k-1-081)
- Certified Benzoic Acid Tablets (150 x 0.5g tablets per bottle) (3K-4-084)
- PVC Flexible Exhaust Tubing (6.4mm) (3K-6-012)
- Exhaust O-ring (3K-6-031)
- Oxygen Regulator Connection (3K-3-21)
- High Pressure Pipe (4mm) (Clear) (3K-3-27)
- Nozzle O-Ring using in 3K-3 Jet Assembly (3K-1-080)
- Filling Nut (3K-6-018)
- O-Ring Lubrication Grease Tube (3K-1-086)
- RS232 Printer Cable (3K-1-098)
- 3K-AP Exhaust O-ring (3K-6-005)
- 3K-AP Nozzle O-ring Green (3K-4-107)
- Deflate cap (3K-3-18)
- Printed Installation Manual (INSTALLATION-MANUAL)
- Fill Head O-Ring (3K-6-025)
- USB 32Gb Green Memory Flash Drive (3K-1-043)
- Pressure Leak Test Jig (3K-1-115)
- Compression Pipe fitting double ferrule 4mm (3K-6-033)
- Wire Brush (3K-4-107)
- Temperature Calibration Harness Kit (3K-1-134)

## CAL3K-AP KIT AND CONSUMABLES

### The CAL3K Air Cooler Installation Kit includes :

- Power Supply (External 12V/1.25A direct 2 PIN) (3K-1-055)

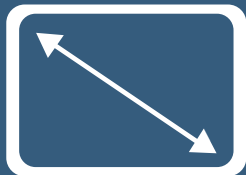
### The CAL3K 4K-4-AP-KIT Vessel Installation Kit includes :

- Outside Electrode (3K-4-124)
- Centre Electrode (3K-4-036)
- Single Crucibles (3K-4-047)
- Deflector Plate (3K-4-092)
- Firing Wire (1 packet of 5 wires) (3K-4-093)
- Firing Cotton (Bundle of 100 threads) (3K-4-065)
- Large Lid O-Ring (3K-4-094)
- Nozzle Base O-ring (3K-4-043)
- Inflation Nipple on Cap (3K-4-039)



**CAL4K-4 Oucik Thread Bomb Vessel & Air Cooler**

# TECHNICAL SPECIFICATIONS



## LCD Display

Large display for easy viewing.

# x3

## Easy to Use

With 3 different operating modes



## Compact Size

Approximately 350mm x 280mm x 240mm



## Lightweight

Light weight for easy moving.  
Approximately 12kg.



## TUV CE Certification

Complies with ASTM, DIN and ISO International Standards.

Specification	Information
Working (Operating) Temperature	15-50°C
Storage Temperature	0-70°C
Temperature Resolution	0.000001°C
Reproducibility/Repeatability	0.1% RSD
Resolution	0.0001 MJ/Kg
Results per hour	8 samples per hour using 2 oxygen bomb vessels
Measuring range max.	99MJ, 99 000J, 99KJ/g
Working temperature min.	0°C
Working temperature max.	50°C
Temperature Measurement Resolution	10ppm (parts per million)
Cooling Medium	Air

# TECHNICAL SPECIFICATIONS

Specification	Information
Type of Cooling	Airflow
Oxygen Operating Pressure Max	35 bar
Balance/Scale Interface	RS232
Printer Interface	RS232
PC Interface	USB
Power Input	36W
Interface External Keyboard	PS2
Oxygen Filling	Automatic
De gasification	Automatic
Halogen (Decomposition) Vessel	Yes, optional
Analysis according to DIN 51900	Yes
Analysis according to ASTM D240	Yes
Analysis according to ASTM D4809	Yes
Analysis according to ASTM D5865	Yes
Analysis according to ASTM E711	Yes
Analysis according to ISO 1928	Yes
Dimensions	350mm x 280mm x 240mm
Weight	~ 12.000kg
Permissible Ambient Temperature	0-35°C
Permissible Relative Humidity	80%
RS232 Interface	Yes
USB Interface	Yes
Voltage	220-240 / 100-120V, 12VDC, 3Amp
Frequency	50/60 Hz

**Please Note: Technical Specifications subject to change without prior notice.**

**Please contact our team for accurate technical specifications at the time.**



# SYSTEM COMPARISON

FEATURE	CAL3K-A	CAL3K-AP	CAL3K-F	CAL3K-S	CAL3K-ST
<b>BALANCE INTERFACE</b>	Yes, from 2.4 to 38.4KB	Yes, from 2.4 to 38.4KB	Yes, from 2.4 to 38.4KB	Yes, from 2.4 to 38.4KB	Yes, from 2.4 to 38.4KB
<b>RESULT MEMORY</b>	700 records	700 records, 262KB	900 records	480 records	430 records
<b>TEMPERATURE RESOLUTION</b>	0.000'001°C	0.000'001°C	0.000'001°C	0.000'001°C	0.000'001°C
<b>DISPLAY</b>	4 x 40 character LCD	4 x 40 character LCD	4 x 40 character LCD	2 x 20 character LCD	4 x 40 character LCD
<b>KEYBOARD</b>	QWERTY, External, PS2	QWERTY, External, PS2	QWERTY, External, PS2	QWERTY, External, PS2	QWERTY, External, PS2
<b>SAMPLE ID</b>	16 characters, auto-increment	16 characters, auto-increment	16 characters, auto-increment	16 characters, auto-increment	16 characters, auto-increment
<b>GROUP ID</b>	16 characters	16 characters	16 characters	16 characters	16 characters
<b>REAL TIME</b>	Yes	Yes	Yes	Yes	Yes
<b>CALIBRATION</b>	15	15	15	15	15
<b>UNITS</b>	KJ, KBTU, KCAL	KJ, KBTU, KCAL	KJ, KBTU, KCAL	KJ, KBTU, KCAL	KJ, KBTU, KCAL
<b>RESULT COMPENSATION</b>	Automatically applied	Automatically applied	Automatically applied	Automatically applied	Automatically applied
<b>VESSEL PRESS. MONITOR</b>	No	Up to 100 bar	No	No	No
<b>OXYGEN FILLING</b>	External manual filling station	Internal, automatic filling	External manual filling station	External manual filling station	External manual filling station
<b>DE-FILLING</b>	Manual	Automatic	Manual	Manual	Manual
<b>MAX CHASSIS RECORDING</b>	Yes	Yes	Yes	Yes	Yes
<b>CHASSIS NAME</b>	16 characters, Bluetooth name	16 characters, Bluetooth name	16 characters, Bluetooth name	16 characters, Bluetooth name	16 characters, Bluetooth name
<b>KEYBOARD PASSWORD</b>	CAL3K	CAL3K	CAL3K	CAL3K	CAL3K
<b>VESSEL LEAK MONITOR</b>	No	Yes, flags result and warning	No	No	No
<b>EXTERNAL COOLER</b>	Yes	Yes	Yes	No, Built-tin	Yes
<b>ACCEPT CAL2K VESSEL</b>	No	No	No	No	Yes
<b>VESSEL LOCKOUT, LOCK-IN</b>	Yes, 2500 firings	Yes, 2500 firings	Yes, 2500 firings	Yes, 5000 firings	Yes, 5000 firings
<b>SAMPLE REPEAT SPEED</b>	4-5 min	6 min	7-8 min	20 min	20 min
<b>OPERATOR TIME PER TEST</b>	+/- 3 min	+/- 3 min	+/- 3 min	+/- 3 min	+/- 3 min
<b>COOLING</b>	Air	Air	Air	Built-in	Built-in
<b>COOLING MODES</b>	Ambient/Fixed	Ambient/Fixed	Ambient/Fixed	Ambient/Fixed	Ambient/Fixed
<b>RSD</b>	0.1	0.1	0.1	<0.1	0.1
<b>POWER CONSUMPTION</b>	12W	12W	6W	6W	6W
<b>POWER SUPPLY</b>	External 12V	External 12V	External 12V	External 12V	External 12V
<b>WATER CONSUMPTION</b>	None	None	None	None	None
<b>REPEATABILITY</b>	0.10%	0.10%	0.10%	0.10%	0.10%

# SYSTEM COMPARISON

FEATURE	CAL3K-A	CAL3K-AP	CAL3K-F	CAL3K-S	CAL3K-ST
<b>OPERATING MODES</b>	Dynamic, Isothermal, Adiabatic	Dynamic, Isothermal, Adiabatic	Dynamic	Dynamic	Dynamic
<b>NUMBER OF VESSELS</b>	4	4	4	1	2
<b>CLOSURE TYPE</b>	Screw (Thread) Cap	Screw (Thread) Cap	Screw (Thread) Cap	Screw (Thread) Cap	Screw (Thread) Cap
<b>TESTS P/H WITH 2 VESSELS</b>	10+	8+	4-6+	2	3+
<b>BOMB VESSEL TYPE</b>	Removable	Removable	Removable	Removable	Removable
<b>OXYGEN FILLING</b>	Semi-Automatic	Fully Automatic	Semi-Automatic	Semi-Automatic	Semi-Automatic
<b>BOMB VESSEL WASHING</b>	Manual	Manual	Manual	Manual	Manual
<b>PRINTER CONNECTION</b>	RS232	RS232	RS232	RS232	RS232
<b>BALANCE CONNECTION</b>	RS232	RS232	RS232	RS232	RS232
<b>ENVIRONMENTAL</b>	5-40°C	5-40°C	5-40°C	5-40°C	5-40°C
<b>PRINTING OF RESULTS</b>	Via PC or RS232 Printer	Via PC or RS232 Printer	Via PC or RS232 Printer	Via PC or RS232 Printer	Via PC or RS232 Printer
<b>PC SOFTWARE</b>	Advanced	Advanced	Advanced	Advanced	Advanced
<b>CORRECTION FACTORS</b>	4	4	4	4	4
<b>MASS ENTRY</b>	Auto & Manual	Auto & Manual	Auto & Manual	Auto & Manual	Auto & Manual
<b>CE/TUV CERTIFICATE</b>	Yes (Pending)	Yes (Pending)	Yes	Yes	Yes (Pending)
<b>SPIKING</b>	Yes	Yes	Yes	Yes	Yes
<b>SELF TESTING</b>	Yes	Yes	Yes	Yes	Yes
<b>AI COMPENSATION</b>	Yes	Yes	Yes	Yes	Yes
<b>CONNECTIVITY</b>	USB 2.0, 2 x RS232 at 115.2KB for bluetooth	USB 2.0, 2 x RS232 at 115.2KB for bluetooth	2 x RS232 at 115.2KB	2 x RS232 at 115.2KB	2 x RS232 at 115.2KB
<b>PRINTING</b>	Yes	Yes	Yes	Yes	Yes
<b>MOISTURE COMPENSATION</b>	Yes	Yes	Yes	Yes	Yes
<b>FOOD FIBRE COMPENSATION</b>	Yes	Yes	Yes	Yes	Yes
<b>REAL TIME PRINTOUT</b>	Yes	Yes	Yes	No	No
<b>GELATIN CAPSULE COMP.</b>	Yes	Yes	Yes	Yes	Yes

The CAL3K-AP Oxygen Bomb Calorimeter System can be used with most applications including, but not limited to: Animal Feed Research, University Research, Food/Nutrition Analysis, Explosives Analysis, Coal Analysis, Oil Analysis, and other traditional and non-traditional applications.

For more details and application notes visit our website at [www.ddscalorimeters.com](http://www.ddscalorimeters.com)



# CONTACT US

## COMPANY HISTORY

Digital Data Systems (DDS has more than 40 years of experience in calorimetry.

In 1972, DDS produced their first calorimeter, the AMPC (Automatic Micro Processor Calorimeter). The AMPC was a dual water isothermal unit controlled by a microprocessor.

In 1980 work began on a new revolutionary design of vessel, namely the DRY vessel or CP510, which meant that there was no surrounding water jacket. A copper sleeve pressed over the vessel replaced the water jacket and the temperature sensors were placed inside the vessel resulting in the heat transfer being extremely fast. Determination time was significantly reduced, increasing the unit efficiency by 4 times. With the processing power of the microprocessors available at the time, the CP500 Calorimeter was born. The striking "buttercup yellow" colour gave a splash of brightness to the then drab laboratories.

In 2002 work began on the CAL2K. The tried and tested DRY system was retained and only the very latest electronic technology was used, including the surface mount devices.

In 2005, DDS came to realize the need for smaller, low volume, inexpensive calorimeter systems, with the same accuracy and reliability of the CAL2K. The ECO was then created as an alternative system to the CAL2K. The ECO is suitable for the following markets: Universities, Research Facilities, Brick Manufacturers, Animal Feed Industries, Food Quality, and Food Production.

In 2007 the new E2K system was developed. Should you require more information on our superb range of bomb calorimeters please contact your nearest dealer or visit our website.



**DDS CALORIMETERS**

Scientific Analytical Calorimeter Solutions

**DDS Calorimeters are proudly manufactured by :  
Digital Data Systems (Pty) Ltd.**

For more information about any of our products visit our website at [www.ddscalorimeters.com](http://www.ddscalorimeters.com).

### **DDS Calorimeters**

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